## Technical data sheet

## DIPLAST ${ }^{\circledR}$ TM 13

Version: January 2016
Chemical composition: Tri-isotridecyl trimellitate
CAS number: 72361-35-4
EINECS number: 276-594-2
Specifications

| Characteristics | Unit | Value | Test method |  |
| :--- | :---: | :---: | :---: | :--- |
| Residual alcohol | $\%$ | $0.0-0.1$ | PL 10C |  |
| Density at $20^{\circ} \mathrm{C}$ | $\mathrm{g} / \mathrm{ml}$ | $0.9510-0.9570$ | GM 012 | ASTM D 4052-96 |
| Refractive index $\mathrm{n}^{20} \mathrm{D}$ |  | $1.4820-1.4870$ | GM 020 | ASTM D 1045-96 |
| Colour | $\mathrm{Pt}-\mathrm{Co}$ | 120 max. | PL02F | ASTM D 14045/D |
| Acidity | $\mathrm{mgKOH} / \mathrm{g}$ | 0.1 max. | PL02C | ASTM D 1045-95 |
| Water content | $\%$ | 0.1 max. | GM 010 | ASTM E 203-96 |
| Ester content | $\%$ | 99.5 min. | PL10C | G.C. |
| Viscosity at $20^{\circ} \mathrm{C}$ | $\mathrm{mPa} \cdot \mathrm{s}$ | $1300-1500$ | GM 022 | ASTM D 445-96 |
| Viscosity a $40^{\circ} \mathrm{C}$ | cSt | $310-340$ | GM 022 | ASTM D 445-96 |
| Viscosity a $100^{\circ} \mathrm{C}$ | cSt | $19.70-21.70$ | GM 022 | ASTM D 445-96 |
| Pour Point | ${ }^{\circ} \mathrm{C}$ | $<-7$ | PL12F | ASTM D 92-96 |
| Flash Point coc | ${ }^{\circ} \mathrm{C}$ | $>270$ | PL15C | ASTM D 97 |

DIPLAST ${ }^{\circledR}$ TM 13 is a pale yellow liquid, anhydrous, clear and free from matter in suspension. It is miscible with common organic solvents, practically insoluble in water and miscible and compatible with most of the monomeric plasticizers usually utilised to soften PVC.

The product DIPLAST ${ }^{\circledR}$ TM 13 due to its nature does not have a shelf life. However it can be stored in appropriate containers at a temperature of approximately $25^{\circ} \mathrm{C}$ and the exclusion of humidity for at least 1 year, without loosing its chemical properties.

For further information on the characteristics and properties of DIPLAST ${ }^{\circledR}$ TM 13 in the liquid state, see the relevant EC-standard Materials Safety Data Sheet.

The information contained here is correct and accurate and is based on our technical and scientific knowledge at the date of going to press.
Such information is, in all cases, relevant only with respect to the product as used in its pure state and only for the uses referred to in this publication.
Nothing stated here may be taken or construed as implying a breach of existing patents.
No warranty, either expressed or implicit, is given with regard to the results to be obtained from using this information.

