

## DISTITRON® 389 AV2,5

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### Product type

Unsaturated polyester resin in styrene, Orthophthalic

### Appearance

Neutral - Transparent

### Main resin characteristics

Clear, unaccelerated, Light stabilized

### Main applications

Statues

### Moulding informations

Centrifugal casting

### Shelf life and storage

Store in the shade, out of direct sunlight. Keep storage temperature below 25°C. Unseal container just before use. Shelf-life will be reduced reaching higher temperature.

### Precaution for handling

Read carefully the Safety Data Sheet

### Note

## FEATURES OF THE LIQUID RESIN

<i>Properties</i>	<i>Test Method</i>	<i>Unit</i>	<i>Typical values</i>
<b>Specific weight at 20°C</b>		g/cm <sup>3</sup>	<b>1,11</b>
<b>Brookfield viscosity at 25°C, sp 2 rpm 20</b>	MT-CU025V	mPa.s	<b>220 - 280</b>
<b>Solid content</b>	MT-CU001C	%	<b>58 - 62</b>
<b>Reactivity</b>	at 25°C + 1% Co 1% + 1% MEKP50		
<b>Gel time</b>	RS.08.G	minutes	<b>3 - 5</b>
<b>Delta</b>	RS.08.G	minutes	<b>7 - 11</b>
<b>Exothermic peak</b>	RS.08.G	°C	<b>170 - 200</b>
<b>Shelf life at 23°C in the dark</b>	MT-CU002S	months	<b>3</b>

## PROPERTIES OF THE CURED UNREINFORCED RESIN

<b>Curing cycle</b>	24h at 23°C + 2h at 100°C + 1h at 100°C		
<b>Tensile strength</b>	ISO 527 (2012)	MPa	<b>65</b>
<b>Tensile modulus</b>	ISO 527 (2012)	MPa	<b>4000</b>
<b>Elongation at break</b>	ISO 527 (2012)	%	<b>2,4</b>
<b>Flexural strength</b>	ISO 178/B (2010)	MPa	<b>125</b>
<b>Flexural modulus</b>	ISO 178/B (2010)	MPa	<b>4000</b>
<b>HDT</b>	ISO 75 -2A (2013)	°C	<b>70</b>
<b>Barcol hardness at 25°C</b>	ASTM D 2583 (2007)	units	<b>45</b>

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