

NORSODYNE® H 13135

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Product type

Unsaturated polyester resin in styrene, Orthophthalic

Appearance

NA - Light - Transparent

Main resin characteristics

Low reactivity, Medium viscosity

Main applications

General purpose,
Agglomerated and engineered stones

Moulding informations

Hand lay up and Spray up,
Casting

Shelf life and storage

Store in the shade, out of direct sunlight. Keep storage temperature below 25°C. Unseal container just before use. Shelf-life will be reduced reaching higher temperature.

Precaution for handling

Read carefully the Safety Data Sheet

Note

FEATURES OF THE LIQUID RESIN

Properties	Test Method	Unit	Typical values
Specific weight at 20°C		g/cm ³	1,10
Brookfield viscosity at 23°C, sp 2 rpm 50	MT-CU023V	mPa.s	550 - 650
Solid content	MT-CU001C	%	64 - 68
Reactivity	at 23°C + 1,2% Co 1% + 1,5% MEKP50		
Gel time	MT-CU152R	minutes	4 - 7
23°C - Peak	MT-CU152R	minutes	19 - 25
Exothermic peak	MT-CU152R	°C	115 - 135
Shelf life at 23°C in the dark	MT-CU002S	months	9

PROPERTIES OF THE CURED UNREINFORCED RESIN

Curing cycle	16 h at 40°C + 2 h at 90°C (+ 2 h at 120°C for HDT)		
Tensile strength	ISO 527 (2012)	MPa	50
Tensile modulus	ISO 527 (2012)	MPa	3350
Elongation at break	ISO 527 (2012)	%	3,45
Flexural strength	ISO 178 (2011)	MPa	80
Flexural modulus	ISO 178 (2011)	MPa	3055
HDT	ISO 75 -2A (2013)	°C	48

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