



# POLYMAC<sup>®</sup>



*Polynt Composites USA ... Delivering high-quality coating resin technologies & solutions since 1947!*

## Polymac 220-1926 Thermosetting Polyester Resin

### Description

Polymac 220-1926 is a conventional oil-free, saturated polyester resin for use in coil coatings. It can be formulated with proper crosslinker into flexible baking enamels. Manufactured in North America.

### Features

- Excellent flexibility
- Very good gloss and color retention

### Performance Benefits

- Excellent adhesion to aluminum and steel
- Excellent durability

### Typical Physical Properties

% Nonvolatile weight	65.0
% Nonvolatile volume*	57.5
Specific gravity	1.09
Density (lbs/gal)	9.05
Viscosity (Gardner-Holdt)	Z <sub>3</sub> -Z <sub>5</sub>
Reduced viscosity @ 55% in SC-150 (Gardner-Holdt)	V-X
Color maximum (Gardner)	3
Acid number maximum (solids)	10
Hydroxyl number* (solids)	32
Flash point* (°F)	141

### Other Properties

Appearance	Clear
Solvent type	SC-150, xylene

\*Theoretical values are listed. Actual values may vary depending on test method and coating composition.

### Polymac 220-1926

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