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Technical data sheet

Tri-ethyl-citrate (TEC)

Version: December 2018

Synonyms

Tri-ethyl-citrate, triethyl Citrate

Formula

 $C_{12}H_{20}O_7$

Structural formula

Molecular weight: 276.29

CAS number: 77-93-0

EINECS number: 201-070-7

Product specification

Characteristics	Unit	Value	Method*
Appearance		Clear Liquid	Visual
Colour	APHA/Hazen	<= 50	AM 018
Odour		Practically odourless	AM 074
Neutralization nr. Acid	mg KOH/g	<= 0.2	AM 006
Water content	%	<= 0.2	AM 023
Ester content	%	>= 99.0	AM 999

^{*} Internal methods available upon request.

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Typical properties

Characteristics	Unit	Value	
Density @ 25 °C	g/ml	1.14	
Viscosity @ 25 °C	mPa*s	30 - 35	
Refractive Index n ²⁵ _D		1.443	

Main applications

TEC is used in dried egg whites as a whipping agent. It is an approved food additive and for food contact use as a carrier for flavours.

TEC can be used as a solvent, diluent and fixative by perfumers.

TEC finds also application as an active agent in deodorants as it inhibits the enzymatic decomposition of sweat components.

TEC is a non-toxic plasticiser and humectant for cigarettes.

Handling

Packaging: Steel drums 220 kg net.

IBC 1000 kg net

Bulk

Storage: The packaged material shall be kept into its original packaging, in cool

and well-ventilated place, neither under rain nor in wet places, away from flames and heating sources. The bulk material shall be stored in stainless steel tanks, under nitrogen blanketing; for a long-lasting quality the material shall be kept at ambient temperature (ideally not above 30°C)

and away from any flame or concentrated heat source

<u>Shelf life:</u> 2 years from production date.

Certifications: Kosher, Halal

Raw materials origin: TEC is produced from citric acid and ethanol of natural sources

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