**Acrylamac 232-1188 Thermosetting Solution Acrylic Resin**

<table>
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<tr>
<th><strong>Description</strong></th>
<th>Acrylamac 232-1188 is a soft, flexible carboxy-functional acrylic resin. Manufactured in North America. All components of this product are listed on the DSL.</th>
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| **Features**    | ▪ Can be formulated into FDA approvable coatings for direct food contact under 21 CFR 175.300  
▪ Excellent adhesion  
▪ High gloss |
| **Performance Benefits** | ▪ Excellent chemical resistance  
▪ Good flexibility |
| **Typical Physical Properties** | % Nonvolatile weight 55.5  
% Nonvolatile volume* 49.9  
Specific gravity 1.01  
Density (lbs/gal) 8.40  
Viscosity (cP), LVT #4 @ 12 rpm 9000-14500  
Color maximum (APHA) 60  
Acid number maximum (solids) 66  
Equivalent Weight* (solids) 905  
Tg* (°C) 23  
Flash point* (°F) 114 |
| **Other Properties** | Appearance Clear  
Solvent type Aromatic 150, EB |

*Theoretical values are listed. Actual values may vary depending on test method and coating composition.
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