

DISTITRON® 100 BSX15

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Product type

Unsaturated polyester resin in styrene, DCPD

Appearance

Bluish - Dark - Opalescent

Main resin characteristics

Low exothermic peak, Preaccelerated, Thixotropic,
With catalyst indicator

Main applications

Pipes and tanks

Moulding informations

Hand lay up and Spray up

Shelf life and storage

Store in the shade, out of direct sunlight. Keep storage temperature below 25°C. Unseal container just before use. Shelf-life will be reduced reaching higher temperature.

Precaution for handling

Read carefully the Safety Data Sheet,
Stir the resin before use, without use air bubbles

Note

FEATURES OF THE LIQUID RESIN

<i>Properties</i>	<i>Test Method</i>	<i>Unit</i>	<i>Typical values</i>
Specific weight at 20°C		g/cm ³	1,11
Brookfield viscosity at 25°C, sp 2 rpm 20	MT-CUT25V	mPa.s	460 - 620
Solid content	MT-CU001C	%	58 - 62
Reactivity	at 20°C + 1,5% MEKP50		
Gel time	RS.08.G	minutes	18 - 26
Delta	RS.08.G	minutes	16 - 24
Exothermic peak	RS.08.G	°C	130 - 160
Shelf life at 23°C in the dark	MT-CU002S	months	3

PROPERTIES OF THE CURED UNREINFORCED RESIN

Curing cycle	24h at 23°C + 2h at 100°C + 1h at 100°C		
Tensile strength	ISO 527 (2012)	MPa	50
Tensile modulus	ISO 527 (2012)	MPa	3600
Elongation at break	ISO 527 (2012)	%	1,7
Flexural strength	ISO 178/B (2010)	MPa	95
Flexural modulus	ISO 178/B (2010)	MPa	3400
HDT	ISO 75 -2A (2013)	°C	75
Barcol hardness at 25°C	ASTM D 2583 (2007)	units	40

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