

## DISTITRON® 429 V8

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### Product type

Unsaturated polyester resin in styrene, Orthophthalic

### Appearance

Green - Light - Transparent

### Main resin characteristics

Clear, unaccelerated

### Main applications

Production of Gelcoat,  
Statues,  
General purpose

### Moulding informations

Casting,  
Mix with fillers and/or additives

### Shelf life and storage

Store in the shade, out of direct sunlight. Keep storage temperature below 25°C. Unseal container just before use. Shelf-life will be reduced reaching higher temperature.

### Precaution for handling

Read carefully the Safety Data Sheet

### Note

## FEATURES OF THE LIQUID RESIN

Properties	Test Method	Unit	Typical values
Specific weight at 20°C		g/cm <sup>3</sup>	1,13
Brookfield viscosity at 25°C, sp 2 rpm 20	MT-CU025V	mPa.s	800 - 920
Solid content	MT-CU001C	%	65 - 69
Reactivity	at 25°C + 0,3% Co 6% + 2% MEKP50		
Gel time	RS.08.G	minutes	5 - 8
Delta	RS.08.G	minutes	5 - 9
Exothermic peak	RS.08.G	°C	150 - 180
Shelf life at 23°C in the dark	MT-CU002S	months	6

## PROPERTIES OF THE CURED UNREINFORCED RESIN

Curing cycle	24h at 23°C + 2h at 100°C + 1h at 100°C		
Tensile strength	ISO 527 (2012)	MPa	75
Tensile modulus	ISO 527 (2012)	MPa	3900
Elongation at break	ISO 527 (2012)	%	2,6
Flexural strength	ISO 178/B (2010)	MPa	130
Flexural modulus	ISO 178/B (2010)	MPa	3800
HDT	ISO 75 -2A (2013)	°C	60
Glass transition	ASTM E 1545 (2011)	°C	70
Barcol hardness at 25°C	ASTM D 2583 (2007)	units	44

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