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# Technical data sheet

# Fumaric acid (FA)

Version: 06 date: April 2014

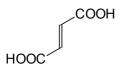
### **Synonyms**

trans-2-Butenedioic acid; trans-1,2-Ethylenedicarboxylic acid; Allomaleic acid, (E)-2-Butenedioic acid.

## **Formula**

 $C_4H_4O_4$ 

#### Structural formula



Molecular weight: 116.1

#### **CAS** number

110-17-8

#### **EINECS** number

203-743-0

#### **EEC** number

E297

### **Product specification**

Characteristics	Unit	Value	Method*	Reference
Purity	%	99.7 min	GM005all01	
Moisture	%	0.25 max	GM010	ASTM E-203
Colour in alcohol (5% sol.)	Hz	10 max	GM011all01	ASTM D-1209
Ash (Sulphated)	ppm	50 max	GM015	ASTM D-482
Iron	ppm	5 max	GM008	
Arsenic	ppm	1 max	GM008	
Heavy metals (as Pb)	ppm	10 max	GM008	
Lead	ppm	1 max	GM008	

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Characteristics	Unit	Value	Method*	Reference
Mercury	ppm	1 max	GM008	
Maleic acid	%	0.1 max	GM001all03	
(1) Microbiologic data				
Bacteria	CFU/g	< 10		
<ul> <li>Moulds &amp; yeasts</li> </ul>	CFU/g	< 10		
Total coliforms	CFU/g	< 10		
Faecal coliforms	CFU/g	< 10		
<ul> <li>Salmonella</li> </ul>		absent		

Note: (1) This is a statistical control performed in an external laboratory and do not appear on the Certificate of Quality.

## **Typical properties**

Characteristics	Unit	Value
Melting point Solubility in water @ 20°C	°C g/100 ml	287 0.7
Bulk density	Kg/l	0.8 ÷ 0.9
Granulometric analysis		
Granular FF		
<ul><li>on 30 mesh sieve</li><li>on 140 mesh sieve</li></ul>	% %	2.5 max 60 min
on 140 mesh sieve	/0	OO IIIIII

<sup>\*</sup> Internal methods available upon request.

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#### **Main applications**

Fumaric acid is mainly used as food/feed additives. Due to its reactivity FA is a useful material for a variety of industrial applications such as paper sizing, unsaturated polyester resins (U.P.R.), alkyd and allyl resins, adhesives, lubricants.

Polynt fumaric acid complies with the current edition of US FCC, USP-NF and Eu.Ph.

It is produced in accordance with

- ISO 22000 + PAS 220 and it complies with Commission Regulation (EC) No 231/2012 for food additives, in terms of specific purity requirement.
- FAMI-QS Code of Practice for Feed Additive and Premixture Operators and it complies with Regulation (EC) No 1831/2003 for additives used in animal nutrition. Category: Technological Additives (cat.1), Functional Group: Preservatives (a).

Fumaric acid is free from proteins, fibre, starches, vitamins, fats, preservatives, colours, antioxidants or milk products and every product having an animal origin.

It is suitable for the vegetarian, vegan, diabetic, Jewish or Muslim diets.

Polynt fumaric acid is Kosher certified.

#### **Handling**

Packaging: 25 kg or 50 lbs multi-wall paper bags with polyethylene liners;

500/1000 kg big bags;

bulk in autosilos

Storage: it must be stored at room temperature, away from open flames or other

potential ignition sources, in a dry and well-ventilated place.

<u>Shelf life:</u> 24 months from production date.

The information contained in this sheet is correct and accurate and is based on our technical and scientific knowledge and on literature at the date of going to press. Such information relates only to use of the products in the pure state and for the purposes stated herein. Nothing stated here may be taken or construed as implying of any existing patents. Nor is any warranty, whether explicit or implicit, given with regard to results to be obtained through the use of the aforesaid information.

Version: 06 date: April 2014 Pag. 3 di 3