

## Technical data sheet

### HUP-LW 19/35 RN-Colour

#### material properties

characteristics	method	unit	value
surface weight	ISO 10352	g/m <sup>2</sup>	3.300
fibre content	ISO 1172	%	35
fibre length	PA 3.01	mm	25/50
specific density	ISO 1183 A	g/cm <sup>3</sup>	1,58
shrinkage	ISO 2577	%	0,06
flexural modulus	ISO 14125	N/mm <sup>2</sup>	7.500
flexural strength	ISO 14125	N/mm <sup>2</sup>	150
impact strength	ISO 179	KJ/m <sup>2</sup>	50
heat distortion temperature	ISO 75-2°	°C	> 200
water absorption	ISO 62	%	< 0,30

Properties were determined on compression-moulded specimens according DIN EN 14598

#### storage and processing conditions

storage condition	store dry at max. 25 °C and out of direct sun light
moulding time	> 25 sec./mm
moulding pressure	55 - 75 bar
moulding temperature	140 - 155°C

This technical leaflet issued in the month of October 2015 replaces any other version printed before.

Disclaimer: The information on this product data sheet is based on our most up-to-date knowledge.

However, it is the user's responsibility to determine the suitability of a product for their application.

Information and recommendations contained in this document are given in good faith without warranty or guarantee, and it is the user that is responsible for the compliance with all legal requirements.

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