

## NORSODYNE® F 25233

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### Product type

Unsaturated polyester resin in styrene, Orthophthalic

### Appearance

Yellow - Light - Transparent

### Main resin characteristics

Medium reactivity, Medium flexibility and elasticity,  
Medium viscosity

### Main applications

General purpose,  
Pipes and tanks

### Moulding informations

Filament winding,  
Hand lay up and Spray up

### Shelf life and storage

Store in the shade, out of direct sunlight. Keep storage temperature below 25°C. Unseal container just before use. Shelf-life will be reduced reaching higher temperature.

### Precaution for handling

Read carefully the Safety Data Sheet

### Note

## FEATURES OF THE LIQUID RESIN

<i>Properties</i>	<i>Test Method</i>	<i>Unit</i>	<i>Typical values</i>
<b>Specific weight at 20°C</b>		g/cm <sup>3</sup>	<b>1,12</b>
<b>Brookfield viscosity at 23°C, sp 2 rpm 50</b>	MT-CU023V	mPa.s	<b>330 - 430</b>
<b>Solid content</b>	MT-CU001C	%	<b>58 - 62</b>
<b>Reactivity</b>	at 23°C + 1,2% Co 1% + 1,5% MEKP50		
<b>Gel time</b>	MT-CU152R	minutes	<b>14 - 17</b>
<b>23°C - Peak</b>	MT-CU152R	minutes	<b>26 - 32</b>
<b>Exothermic peak</b>	MT-CU152R	°C	<b>145 - 165</b>
<b>Shelf life at 23°C in the dark</b>	MT-CU002S	months	<b>9</b>

## PROPERTIES OF THE CURED UNREINFORCED RESIN

<b>Curing cycle</b>	24h at 23°C + 2h at 100°C + 1h at 100°C		
<b>Tensile strength</b>	ISO 527 (2012)	MPa	<b>76</b>
<b>Tensile modulus</b>	ISO 527 (2012)	MPa	<b>3470</b>
<b>Elongation at break</b>	ISO 527 (2012)	%	<b>3.9</b>
<b>Flexural strength</b>	ISO 178 (2011)	MPa	<b>137</b>
<b>Flexural modulus</b>	ISO 178 (2011)	MPa	<b>3640</b>
<b>HDT</b>	ISO 75 -2A (2013)	°C	<b>73</b>

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