

Technical data sheet

Polimix[®] 200F

Version: July 2017

Chemical composition: Polymeric plasticizer based on adipic acid and polyhydric alcohols

Specifications

| Characteristics | Unit | Value | Test method | |
|---|---------|---------------|-------------|----------------------------------|
| Density at 25°C | g/ml | 1.080 – 1.120 | GM 012 | ASTM D 4052-96 |
| Refractive index n ²⁰ _D | | 1.463 – 1.468 | GM 020 | ASTM D 1045-95 |
| Colour | Pt – Co | 150 max. | PL02F | ASTM D 1045-95 ASTM D 1209-00 |
| Acidity | mgKOH/g | 2.0 max. | PL02C | ASTM D 1045-95 |
| Viscosity at 25°C | mPa·s | 2000 - 2800 | GM 022 | ASTM D 445-96 |

Polimix[®] 200F is a pale yellow liquid, anhydrous with a low odour and free from matter in suspension. It is soluble with common organic solvents, practically insoluble in water and miscible and compatible with most of the monomeric plasticizers usually utilized to soften PVC (it is good laboratory practice to make a preliminary compatibility test in the specific PVC compound being considered).

The product **Polimix[®] 200F** due to its nature does not have a shelf life. However it can be stored in appropriate containers at a temperature of approximately 25 °C and the exclusion of humidity for at least 1 year, without losing its chemical properties.

Liquid properties

| Temperature (°C) | Brookfield Viscosity LV DVII+ (mPa·s) |
|------------------|---------------------------------------|
| 0 | 20100 |
| 5 | 12700 |
| 10 | 7600 |
| 20 | 3080 |
| 25 | 2200 |
| 30 | 1540 |
| 50 | 450 |
| 60 | 285 |

The above figures are typical values and should not be considered as specifications limits.

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Version: n°05 July/03/2017

First emission: August 2006

Characteristics and applications

Polimix[®] 200F, being a medium-low viscosity polymeric plasticizer, offers to users and compounders interesting processing characteristics.

Permanence, low volatility, extraction resistance by oils, fats and hydrocarbons, low tendency to migrate are the main properties of the PVC articles produced with **Polimix[®] 200F**.

Polimix[®] 200F can be advantageously employed in the production of PVC plastisols.

Polimix[®] 200F can be used alone or as a blend with monomeric plasticizers in a wide range of applications such as:

- electrical cables resistant to mineral oils;
- adhesive labels;
- electrical adhesive tapes;
- safety footwear resistant to fats and hydrocarbons;
- hydrocarbon resistant tubes;
- gloves and other protective garments;
- conveyor belts;
- leathercloth.

With reference to the Commission Regulation (EU) N° 10/2011 of 14 January 2011 on plastic materials and articles intended to come into contact with food, we hereby declare that **Polimix[®] 200F** is a polymeric substance, whose chemical composition satisfies the definition written in Annex I, table 1, column (4) of the Regulation (EU) N° 10/2011, REF N° 76866, FCM substance N°73.

The above mentioned polymeric substance can be used as additive or aid to polymerisation with the following Group Restrictions (Annex I, Table 2):

31 (FCM: 73; 797). SML (T) 30 mg/Kg expressed as the sum of the substances

32 (FCM: 8; 72; 73; 138; 140; 157; 159; 207; 242; 283; 532; 670; 728; 729; 775; 783;797; 798; 810; 815). SML(T) 60 mg/Kg expressed as the sum of the substances.

Fat (Consumption) Reduction Factor (FRF) is applicable.

General properties in PVC compounds

The properties of **Polimix[®] 200F** were evaluated in comparison with those of **DIPLAST[®] NS (DINP; diisononylphtalate)** using the following formulation:

| Formulation | PVC K70 | Plasticizer | Ca/Zn | Stearic acid |
|-----------------------|---------|-------------|-------|--------------|
| (parts by weight) phr | 100 | 50 | 1.2 | 0.3 |

The specimens were prepared by calendaring and moulding to obtain the thickness required for the different test methods.

Results

| | Test method | Polimix® 200F | DIPLAST® NS |
|--|---------------------------|---------------|-------------|
| Shore “A” hardness | ISO 868 | 89 | 82 |
| Cold flex °C (Clash & Berg) | ISO/R 458 | -6.5 | -26 |
| Solution Temperature °C (*) | DIN 53408 | 153 | 129 |
| Extraction resistance -% weight loss- (48 hours at 70°C) | ISO 175 | | |
| • Water | | -0.54 | -0.1 |
| • Aqueous soap 1% | | -2.62 | -0.7 |
| • Olive oil | | -3.4 | -6.8 |
| • Mineral oil | | -2.09 | -5.5 |
| • n-Hexane (24hours at 23°C) | | -0.64 | -27.6 |
| Volatility (7days at 100°C) | ISO 176 | -1.62 | -6.1 |
| Rheological properties: | | | |
| • Dryblending time 83°C (°C) (Mixer P-600 : 100 RPM) | Brabender Plasticorder | 4'02" | 3'45" |
| • Gel time 88°C (°C) (Mixer W-50; 40 rpm 48g) | Brabender Plasticorder | 15'24" | 9'20" |
| • Fusion Temperature (°C) (Mixer W50, 5°C/min, 40rpm) | Brabender Plasticorder | 127,1 | 117 |

(*) Solution temperature determined with dispersion of resin: two grams of PVC are placed in 48 grams of plasticizer and the solution is heated at 1°C/min.

Weight in loss 10 days at 40°C in contact with food simulants.

The properties of **Polimix® 200F** were evaluated using the following formulation:

| Formulation | PVC K70 | Plasticizer | Ca/Zn | Stearic acid |
|-----------------------|---------|-------------|-------|--------------|
| (parts by weight) phr | 100 | 50 | 1.2 | 0.3 |

The specimens were prepared by calendaring and moulding to obtain the thickness required for the test methods (thickness 0,7mm ; surface area 0,5 dm²).

Results

| Foods simulants | Weight in loss % |
|--|------------------|
| A: Ethanol 10% (water solution) | -0.54 |
| D2: Olive oil | -3.9 |

The information contained here is correct and accurate and is based on our technical and scientific knowledge at the date of going to press.

Such information is, in all cases, relevant only with respect to the product as used in its pure state and only for the uses referred to in this publication.

Nothing stated here may be taken or construed as implying a breach of existing patents.

No warranty, either expressed or implicit, is given with regard to the results to be obtained from using this information.

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