**Polymac 220-1935 Thermosetting Polyester Resin**

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<th>Description</th>
<th>Polymac 220-1935 is an extremely versatile coil polyester with outstanding flexibility and long-term durability. It can be formulated to meet a zero T-bend requirement with a pencil hardness of HB. Manufactured in North America. All components of this product are listed on the DSL.</th>
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| Features | ▪ Excellent overbake resistance  
▪ Excellent flexibility |
| Performance Benefits | ▪ Good chemical resistance  
▪ Good hardness |
| Typical Physical Properties | % Nonvolatile weight 65.0  
% Nonvolatile volume* 58.6  
Specific gravity 1.06  
Density (lbs/gal) 8.86  
Viscosity (Gardner-Holdt) Z1-Z2  
Reduced viscosity @ 50% in xylene (Gardner-Holdt) D-F  
Color maximum (Gardner) 3  
Acid number maximum (solids) 10  
Hydroxyl number* (solids) 29  
Equivalent weight* (solids) 1934  
Flash point* (°F) 143 |
| Other Properties | Appearance Clear  
Solvent type SC-150, xylene |

*Theoretical values are listed. Actual values may vary depending on test method and coating composition.*
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