Polymac 220-1959 Thermosetting Polyester Resin

<table>
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<th>Description</th>
<th>Polymac 220-1959 is an extremely versatile polyester resin that was designed for use in coil coating applications. Manufactured in North America. All components of this product are listed on the DSL.</th>
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| Features    | ▪ Excellent flexibility  
▪ Good durability |
| Performance Benefits | ▪ Excellent overbake resistance  
▪ Excellent gloss, flow and leveling  
▪ Chemical resistance |
| Typical Physical Properties | % Nonvolatile weight 65.0  
% Nonvolatile volume* 58.6  
Specific gravity 1.06  
Density (lbs/gal) 8.86  
Viscosity (Gardner-Holdt) Z-Z₂  
Color maximum (Gardner) 3  
Acid number maximum (solids) 6  
Hydroxyl number* (solids) 35  
Equivalent weight* (solids) 1603  
Flash point* (*F) 143 |
| Other Properties | Appearance Clear  
Solvent type Aromatic 150 |

*Theoretical values are listed. Actual values may vary depending on test method and coating composition.
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