

## Technical data sheet

### SMC LPA 2000 R27

**SMC LPA 2000 R27** is a sheet moulding compound based on an unsaturated polyester resin class "A" grade reinforced with glass fibres. This SMC has been developed for body panel application, with good mechanical properties and excellent surface.

Good varnish adhesion and excellent gluing are other peculiarities of **SMC LPA 2000 R27**. **SMC LPA 2000 R27** is formulated according to RoHS, REAC regulation (SVHC) and WEEE European legislation.

**Material code ISO 11469 >UP-(MD+GF)70<**

#### Typical material properties

CHARACTERISTICS	METHOD	UNIT	VALUE
Quantity of glass		%	27
Linear shrinkage	ISO 2577	%	-0,0
Density	ISO 1183	g/cm <sup>3</sup>	1,8
Water absorption	ISO 62 Met. 1	%	≤0,5
Flexural strength	ISO 14125A	MPa	160
Flexural modulus	ISO 14125A	MPa	10.000
Impact strength (Charpy)	ISO 179	KJ/m <sup>2</sup>	80
Rockwell hardness	ISO 2039-2	HRm	80
Heat distortion temperature HDT	ISO 75	°C	≥200
Burn rate	SAE J369	mm/min	≤80
Surface resistivity	IEC 93	Ω	10 <sup>14</sup>

Properties were determined on compression-moulded specimens according UNIPLAST rules project 412 and 413

#### Storage and processing conditions

Storage	at 15-25°C, in dry ambient and out of direct sun light
Moulding time	40 s/mm
Moulding pressure	70 - 110 bar
Moulding temperature	140 - 160°C

Note: The information contained in this sheet is correct and accurate and it based on our technical and scientific knowledge and on literature at the date of going to press. Such information relates only to use of the products in the pure state and for the purposes stated herein. Nothing stated here may be taken or construed as implying of any existing patents. Nor is any warranty, whether explicit or implicit, given with regard to results to be obtained through the use of the aforesaid information.

